



NOTE :
1ST LADDER RUNG SHOWN
W/ TWIST.
REMAINING LADDER RUNGS
NOT SHOWN WITH
TWIST FOR CLARITY
1-SB 3/4x1-5 1/4 sb2
W/ (2) FULL TWIST
(24) REQ'D
IN LONG
LEG
SIDE RAIL
ANGLES
SHOT HORIZ.
LEG

ONE CAGE LADDER M1A

SHOP BOLTS: 2-3/4x2 A325 NOTE: sb = SQUARE BAR

DRAWING REVIEW / APPROVAL
NEW CENTURY ENGINEERING HAS MADE EVERY EFFORT TO CORRECTLY AND COMPLETELY INCORPORATE THE INTENT OF THE CONTRACT DOCUMENTS. APPROVAL BY THE CLIENTS REPRESENTATIVE SHALL CONSTITUTE ACCEPTANCE. ANY POST-APPROVAL CHANGES WILL BE CONSIDERED TO BE CONTRACT CHANGES.

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| NEW CENTURY ENGINEERING AND DESIGN 3106 E. VANTAGE PT. DR. MIDLAND, MICH. 48640 PHONE : (989) 633-3331 FAX : (989) 633-3334 serskine@newcenturyeng.com | FOR: company name project name city, state | START DATE: _____ REVISIONS NO. DATE | NCEC JOB NO. _____ DWG. NO. _____ |
| | TITLE: STRUCTURAL STEEL DETAILS project name xxxxx | DRAWN BY: _____ CHECK BY: _____ DATE: _____ | X |